


Specific Removal Criteria for Flat Web Slings

The web sling shall be removed from service if any of the following are visible:

- Missing or illegible tag
- Acid or caustic burns
- Melting or charring of any part of the sling
- Holes, tears, cuts, snags or embedded articles
- Broken or worn stitching in load bearing splices
- Excessive abrasive wear
- Knots in any part of the sling
- Discoloration and brittle or stiff areas on any part of the sling, which may indicate chemical or ultraviolet/sunlight damage
- Fittings that display excessive pitting, corrosion, or are cracked, bent, twisted, gouged or broken
- For hooks – see ASME B30.10 for removal criteria
- For fittings – see ASME B30.26 for removal criteria
- Other conditions and/or visible damage that cause doubt as to the continued use of the sling.

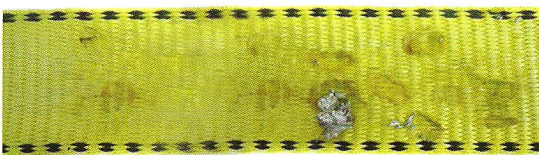
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EXAMPLES OF WEB SLINGS TO BE REMOVED FROM SERVICE:

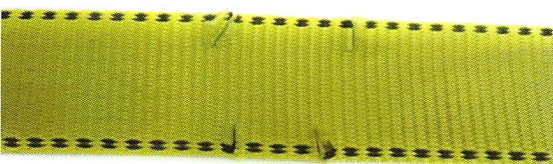
SLING KNOT



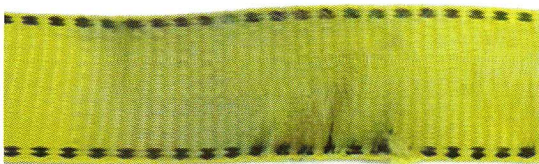
SLING WELD SPLATTERS



SLING CUTS



SLING ABRASION



SLING FRAYS AND PULLS



SLING ACID BURN



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