

Specific Removal Criteria for RoundSlings

The roundsling shall be removed from service if any of the following are visible:

- Missing or illegible tag
- Acid or caustic burns
- Evidence of heat damage
- Melting, charring or weld splatters are present on any part of the roundsling
- Holes, tears, cuts, snags or embedded articles
- Broken or worn stitching in the cover which exposes core fibers
- Broken or damaged core yarn
- Excessive abrasive wear
- Knots in any part of the sling
- Discoloration, brittle or stiff areas on any part of the sling, which may indicate chemical, heat, or ultraviolet/sunlight damage
- Fittings that display excessive pitting, corrosion, or are cracked, bent, twisted, gouged or broken
- For hooks – see ASME B30.10 for removal criteria
- For fittings – see ASME B30.26 for removal criteria
- Other conditions and/or visible damage that cause doubt as to the continued use of the sling



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"Specializing in Materials Handling"

EXAMPLE OF ROUNDSLINGS TO BE REMOVED FROM SERVICE:

ROUNDSLING CUTS



ROUNDSLING ABRASION



ROUNDSLING TEARS AND PULLS



ROUNDSLING ACID BURN



ROUNDSLING WELD SPLATTER



ROUNDSLING BURN



*EACH IMAGE IS ONLY ONE EXAMPLE OF EACH TYPE OF DAMAGE.