

# Specific Removal Criteria for Chain Slings

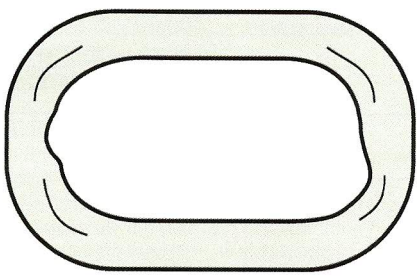
The chain sling shall be removed from service if any of the following are visible:

- Missing or illegible tag
- Cracked or broken links or hardware
- Excessive wear, nicks or gouges
- Stretched links or fittings
- Bent, twisted or deformed links or fittings
- Excessive pitting or corrosion
- Lack of ability of chain or components to hinge freely
- Weld splatter
- Knots in any part of the sling
- Discoloration on any part of the sling, which may indicate chemical damage
- Fittings that display excessive pitting, corrosion, or are cracked, bent, twisted, gouged or broken
- For hooks – see ASME B30.10 for removal criteria
- For fittings – see ASME B30.26 for removal criteria
- Other conditions and/or visible damage that cause doubt as to the continued use of the sling

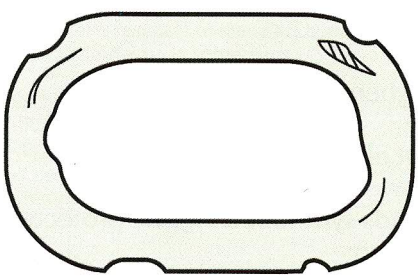
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## EXAMPLES OF CHAIN SLINGS TO BE REMOVED FROM SERVICE:

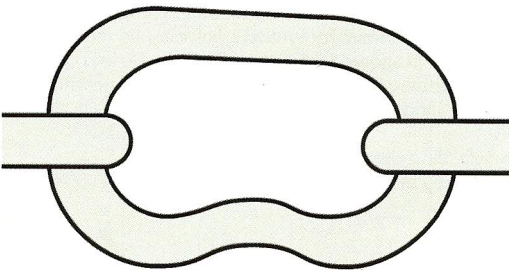
WORN LINKS



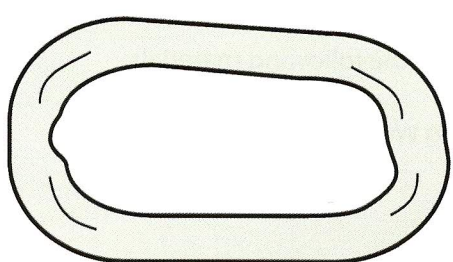
GOUGED LINKS



BENT LINKS



STRETCHED LINKS



\*ANY REPAIRS TO DAMAGED SLINGS SHOULD ONLY BE PERFORMED BY ORIGINAL MANUFACTURER.